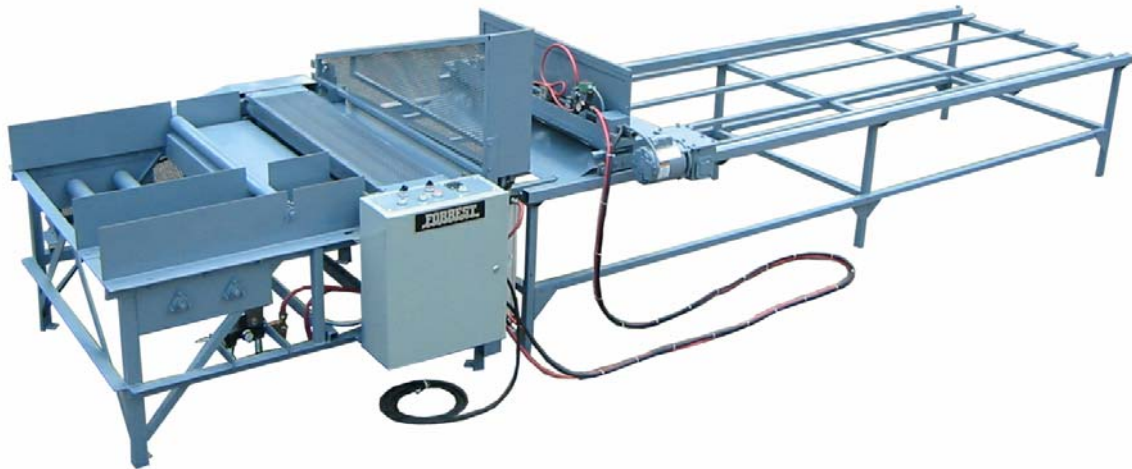


# Model 648P Power Shear & Rolls Former



The Model 648P automatically cuts to length and rolls metal insulation jacketing. The operator loads rolls of jacketing onto the material support cradle, sets the number of pieces to be cut, sets the length and rolled diameter of the finished pieces, then just presses the "start" button. Powered cradle rollers support and unwind the material; flattening rollers push the material past the blade and into the forming rollers, the blade makes the cut and the material is automatically fed into the forming roller.

The Model 648P is a very durable piece of equipment, the design has proven reliable in the worst shop conditions, and trouble shooting, when necessary, is very simple with the newly redesigned control box.

#### Features:

- Material capacity 0.024 inch thick.
- Minimum formed diameter 3-1/2 inches.
- Maximum piece length 144 inches.
- Hardened cutting edge goes years between sharpening.
- Pinch roller diameter is 1.75 inches, other rollers are 2.125 inches.
- Works with faced or un-faced metal.

#### Requirements:

- Electrical service 120 volts 25 amps
- Compressed air service approximately 5.4 SCFM at 100 psi or a 2 hp compressor (not included)
- Machine footprint 6 x 20 ft.
- Ships in 2 crates:

Shipping Information	
Size	Weight
71" W x 84" L x 65" H	2000 Pounds
54" W x 174" L x 36" H	500 Pounds

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